

HERZ-Compression Unions

Fields of Application and Instructions for Installation

Standard Sheet for

6272 – 6292

Edition 1000 (0799)



6272 1/2"
Compression union adapter, nickel plated, 2 male threads



6272 1/2"x18
Compression union adapter, nickel plated, 1 female thread 1 male thread



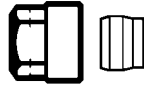
6272 3/4"x18
Compression union adapter, nickel plated, 1 female thread 1 male thread



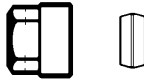
6274 8-18 mm
Compression union, nickel-plated consisting of olive with O-ring installed and locking nut (female thread)



6275 12-15 mm
Compression union, nickel-plated consisting of olive with O-ring installed and soft seal against the pipe as well as locking nut (female thread)



6284 10-15 mm
Nickel plated compression union, comprising olive and locking nut (female thread)



6284 16 mm
Nickel plated compression union, comprising olive and locking nut (female thread)



6289 18 mm
Nickel plated compression union, comprising olive and locking nut (male thread)



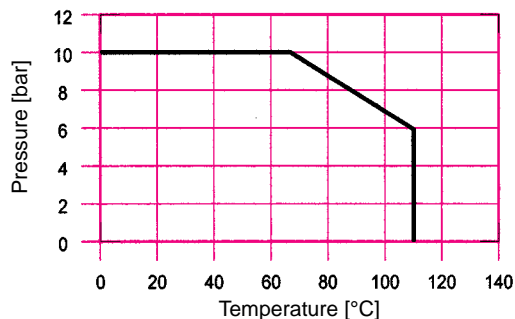
6292 12, 15, 18 mm
Nickel plated compression union, comprising olive and locking nut (male thread)

Models

Installation, Selection of Pipes, Dimensions, and Order Numbers Inside! Overview Tables on the Rear Side.

Valves with compression unions are suitable for:
Maximum operating temperature: 110 °C
Maximum operating pressure: according to EN 1254-2:1998, Table 5
Heating water purity according to Austria ÖNORM H 5195 and/or VDI-guideline 2035.

Operating Data



Operating range for HERZ compression unions 6274,6275,6284,6289,6292 in accordance with EN 1254-2: 1998. Table 5.

Operating Range

The compression unions constitutes an absolutely secure connection between valve housing and pipe. This connection is particularly suitable for copper pipes and thin-walled steel pipes. It can be opened at any time if required.

The unions will be leak proof provided they are properly installed in accordance with our instructions.

Special Design Features

After tightening the locking nut (male thread), the olive wedged between the pipe wall and the inside cone of housing and nut. During this process, the pipe is fixed in its position by adhesion and secured against axial displacement. The squeeze ensures complete tightness. The grooves on the clamping ring inside constitute a labyrinth seal and help to overcome any unevenness in the pipe surface.

The compression connection can be unscrewed several times providing a safe and simple connection. It is important for the quality of the connection that the pipe touches stop in the inner cone.

The asymmetrical olives (6274,6275,6284) with integrated reducing sleeves make it possible to connect pipes with a diameter of 8,10,12,14,15, 16 and 18 mm to one valve body. This model offers optimum combination options and is easy to stock.

Compression Union 6275: The compression union with an additional O-ring on the inside is particularly suitable for hard special steep pipes or pipes with hard galvanised surfaces.

Function of the Compression Union

We reserve the right to make modifications necessitated by technological progress.

HERZ Armaturen

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Instructions for Installation – Installation Process

It is important to use proper tools for fitting compression unions, i.e. spanners, if possible open ring spanners. Never use tongs or pliers. These will damage the nuts (male threads) and olives.

	Tools
<p>1.1. Cut off at a right angle Attention: Using a pipe cutter may cause deformation.</p> <p>1.2. Carefully debur the pipe both inside and out.</p> <p>1.3. Check for roundness, calibrate pipe if necessary.</p> <p>1.4. In case of soft or thin-walled pipes, e.g. pipes supplied in coils or pipes with a wall thickness of 1 mm or less, we recommend the use of support sleeves.</p> <p>1.5. When using the compression union 6275 care must be taken that the pipe ends do not have any sharp edges, as these will destroy the inside O-ring. Use of a pipe cutter ensures perfectly rounded pipe ends. If the pipe is cut with a saw, special care must be taken with deburring.</p>	Pipe
<p>2.1. Connection elements (threaded cone, olive) can be lubricated with silicone oil, grease or Teflon spray so that they can be tightened more easily. Mineral oil lubricants may not be used. The O-ring on the inside of compression union 6275 has been lubricated by the manufacturer.</p> <p>2.2. Slide the locking nut (female thread) or locking nut (male thread) and olive over the end of the pipe. The inside pre-stressed O-ring of compression union 6257 requires more effort but can still be slid on without tools.</p> <p>The olive may not be hit onto the pipe if it is difficult or impossible to slide on. In this case, the pipe must be calibrated.</p>	Olive Connection
<p>3.1. Make sure that the cone and the thread in the valve are clean.</p> <p>3.2. Slide the pipe with compression union connection components on it into the fitting up to the stop and hold it.</p> <p>3.3. Screw on the locking nut with male thread and/or locking nut with female thread by hand until it rests.</p> <p>3.4. Then, use a suitable tool to tighten the fitting. The pipe must not turn with the locking nut during tightening. The olive grips the pipe and automatically holds it.</p> <p>3.5. Tightening: 1 1/4 turns (450°). Only 3/4 turn for 6274 and 6275 (270°).</p>	Installation
<p>4.1. Each time the compression union is loosened, retighten the locking nut (male and female thread) without applying more force than previously</p>	Repeated Installation
<p>5.1. Pipe elbows In case of pipes leading towards the valve in a bend, the minimum length of the straight pipe end after the screw connection is 2.5 times the external pipe diameter (e.g. external pipe diameter 15 mm means a straight pipe end of $2.5 \times 15 =$ approximately 38 mm).</p> <p>5.2. Insulated Pipes When using insulated pipes, the insulation must be removed over a length of 35 mm from the pipe end.</p> <p>5.3. Pipe Ends of Coils and Rods Prior to installation, cut off at least one length corresponding to the external pipe diameter from the pipe end (external pipe diameter 15 mm – shorten pipe by at least 15 mm.)</p>	Minimum Dimensions

Pipe Selection

In accordance with the installation procedure described, the pipe types specified below can be mounted safely and with perfect tightness.
Pipes according to other standards may be used if they meet the requirements of the standards specified.

According to ÖNORM EN 1057, Material Conditions R 220, R 250, and R 290.
Support sleeves must be used for material conditions R 220 and R 250; for condition R 290 only in case of wall thickness below 1 mm. The compression union 6275 must be used for nickel plated or chrome plated copper pipes.

According to ÖNORM DIN 2391-St 35 NBK
DIN 2391-St 35 NBK
DIN 2393-St 37-2 NBK
DIN 2394-St 37-2 NBK
Support sleeves must be used in case of wall thickness below 1 mm.
For hard special steel pipes use compression union 6275 (tolerance class D 4, in accordance with ÖNORM EN ISO 1127).

Pipe ends must be calibrated in case of pipes supplied in coils, otherwise only when the pipe end is out of round by more than the permissible deviation of the outside pipe diameter.

Seams, pores, longitudinal marks, etc. must not exceed the permissible deviation of the outside pipe diameter.

Pipe Selection

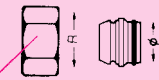
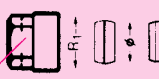
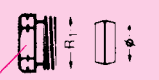
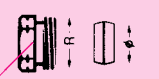

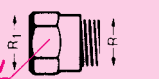

Copper Pipes

Steel Pipes
























Calibration

Pipe Surface

Design Dimensions and Order Numbers

Compression Union	R	R ₁	SW	Order Number							
				External Pipe Diameter Ø							
				8	10	12	14	15	16	18	
6274 	3/4"	-	30	1 6274	18	00	01	02	03	04	05
6275						01	02	03			
6284 	-	M 22 x 1.5	22	1 6284		00	01	03	04	05	
6289 	-	M 24 x 1.5	25	1 6289							01
6292 	3/8"	-	17	1 6292			00				
	1/2"	-	22	1 6292				01			
	3/4"	-	27	1 6292							02
Compression Union Adapter	R	R ₁	SW	Order Number	Suitable for Compression Union No.						
6272 	1/2"	M 22 x 1.5	27	1 6272 01	1 6284 00, 1 6284 01 1 6284 03, 1 6284 05						
6272 	1/2"	M 24 x 1.5	27	1 6272 11	1 6289 01						
6272 	3/4"	M 24 x 1.5	27	1 6272 12	1 6289 01						

Overview Table

Valve	R =	3/8"	1/2"							3/4"
Pipe Ø	D =	12	8	10	12	14	15	16	18	18
Valves with universal sockets										
Adapter	1 6272									
				01	01	01		01	11	
Compression Union	1 6284									
				00	01	03		05		
Compression Union	1 6289									
									01	
Compression Union	1 6292									
		00					01			02
Valves with Connection thread G 3/4										
Compression Union	1 6274									
			18	00	01	02	03	04	05	
Compression Union	1 6275									
					01	02	03			
Valves with Connection thread M 22 x 1.5										
Compression Union	1 6284									
				00	01	03	04	05		